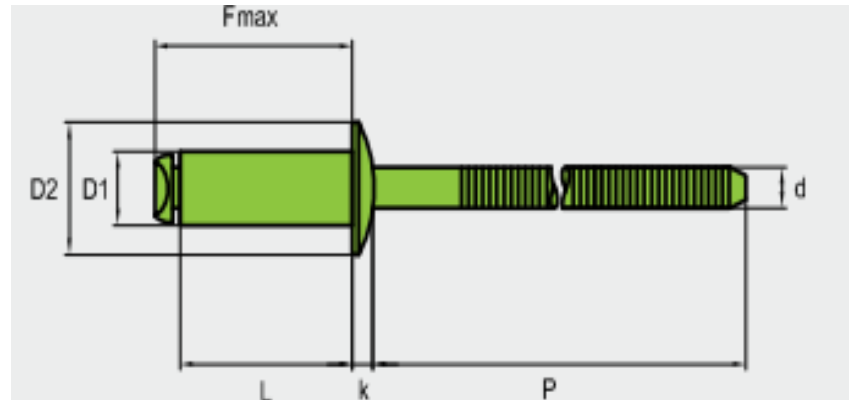




WITRUS PRIVATE LIMITED

#06 Andrahalli Main Road Peenya 2nd Stage Vishwaneedam Post
Bangalore - 560091



WBR2

Rivet body: Stainless Steel (AISI 304)

Mandrel: Stainless Steel (AISI 304)

BLIND RIVET DOME HEAD (~DIN EN ISO 15983)

Quote the item code given below with your order/enquiries.

Dimensions in mm

Rivet Size	Hole Size	Tensile	Shear	d	D1	L [Rivet Length]	D2	k	P
$\emptyset$				Stem Dia	Rivet Dia	Tolerance	Head Dia	Hd Thickness	Stem Length
2.4	2.5mm	1500N	1000N		2.4 +0.08/-0.1	+1.0/-0.2	5.0 + 0.2 /-0.7	0.55 +/-0.2	≥ 27.0
3.2	3.3 mm	2500N	1800N	2.00	3.2 +0.08/-0.1	+1.0/-0.2	6.5 + 0.2 /-0.7	0.8 +/-0.2	≥ 27.0
4.0	4.1 mm	3800N	3100N	2.50	4.0 +0.08/-0.15	+1.0/-0.2	8.0 + 0.4 /-1.0	1.0 +/-0.3	≥ 27.0

	F-Max		Part No
2.4 x 4.0 mm	8.9 mm	0.5-2.0 mm	WBR220404
2.4 x 6.0 mm	10.9 mm	2.0-4.0 mm	WBR220406
2.4 x 8.0 mm	12.9 mm	4.0-6.0 mm	WBR220408
3.2 x 6.0 mm	10.9 mm	1.0-3.0 mm	WBR230206
3.2 x 8.0 mm	12.9 mm	3.0-5.0 mm	WBR230208
3.2 x 10.0 mm	14.9 mm	5.0-7.0 mm	WBR230210
3.2 x 12.0 mm	16.9 mm	7.0-9.0 mm	WBR230212
3.2 x 14.0 mm	18.9 mm	8.0-10.0 mm	WBR230214
3.2 x 16.0 mm	20.9 mm	9.0-12.0 mm	WBR230216
3.2 x 18.0 mm	22.9 mm	12.0-15.0 mm	WBR230218

	Part No		F-Max
4.0 x 6.0 mm	WBR204006	1.0-2.5 mm	10.9 mm
4.0 x 8.0 mm	WBR204008	2.5-4.5 mm	12.9 mm
4.0 x 10.0 mm	WBR204010	4.5-6.5 mm	14.9 mm
4.0 x 12.0 mm	WBR204012	6.5-8.5 mm	16.9 mm
4.0 x 14.0 mm	WBR204014	8.5-10.5 mm	18.9 mm
4.0 x 16.0 mm	WBR204016	9.5-12.0 mm	20.9 mm
4.0 x 18.0 mm	WBR204018	12.0-14.0 mm	22.9 mm
4.0 x 20.0 mm	WBR204020	14.0-16.0 mm	24.9 mm
4.0 x 25.0 mm	WBR204025	16.0-20.0 mm	29.9 mm
4.0 x 30.0 mm	WBR204030	20.0-25.0 mm	34.9 mm

Sizes in BLUE are non-preferred. Availability is limited and MOQ is higher.

Data is strictly informative

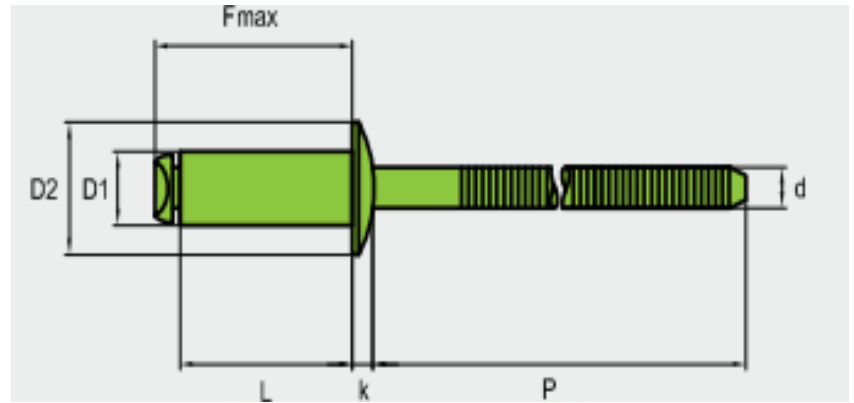
Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.

Refer: ISO 3506-2 Annex F



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BLIND RIVET DOME HEAD (~DIN EN ISO 15983)

Rivet Size	Hole Size	Tensile	Shear	d	D1	L [Rivet Length]	D2	k	P
$\emptyset$				Stem Dia	Rivet Dia	Tolerance	Head Dia	Hd Thickness	Stem Length
4.8	4.9 mm	6000N	4500N	2.90	4.8 + 0.08/-0.15	+1.0/-0.2	9.5 + 0 / -1.0	1.1 +/-0.3	≥ 27.0
6.0	6.1 mm	7500N	5700N		6.0 + 0.08/-0.15	+1.0/-0.2	12.0 + 0 / -1.5	1.5 +/-0.4	≥ 27.0

	F-Max		Part No
4.8 x 6.0 mm	11.4 mm	1.5-2.0 mm	WBR240806S
4.8 x 8.0 mm	13.4 mm	2.0-4.0 mm	WBR240808S
4.8 x 10.0 mm	15.4 mm	4.0-6.0 mm	WBR240810S
4.8 x 12.0 mm	17.4 mm	6.0-8.0 mm	WBR240812S
4.8 x 14.0 mm	19.4 mm	8.0-9.5 mm	WBR240814S
4.8 x 16.0 mm	21.4 mm	9.5-11.0 mm	WBR240816S
4.8 x 18.0 mm	23.4 mm	11.0-13.0 mm	WBR240818S
4.8 x 20.0 mm	25.4 mm	13.0-15.0 mm	WBR240820S
4.8 x 22.0 mm	27.4 mm	15.0-17.0 mm	WBR240822S
4.8 x 25.0 mm	30.4 mm	17.0-20.0 mm	WBR240825S
4.8 x 27.0 mm	32.4 mm	18.0-22.0 mm	WBR240827S

	Part No		F-Max
4.8 x 30.0 mm	WBR240830S	21.0-25.0 mm	35.4 mm
4.8 x 35.0 mm	WBR240835S	25.0-30.0 mm	40.4 mm
4.8 x 40.0 mm	WBR240840S	30.0-34.0 mm	45.4 mm
6.0 x 8.0 mm	WBR206008S	2.0-4.0 mm	14.4 mm
6.0 x 10.0 mm	WBR206010S	4.0-6.0 mm	16.4 mm
6.0 x 12.0 mm	WBR206012S	6.0-8.0 mm	18.4 mm
6.0 x 14.0 mm	WBR206014S	7.0-9.5 mm	20.4 mm
6.0 x 16.0 mm	WBR206016S	8.0-11.0 mm	21.4 mm
6.0 x 18.0 mm	WBR206018S	9.0-13.0 mm	24.4 mm
6.0 x 20.0 mm	WBR206020S	11.0-15.0 mm	26.4 mm
6.0 x 25.0 mm	WBR206025S	15.0-20.0mm	31.4 mm

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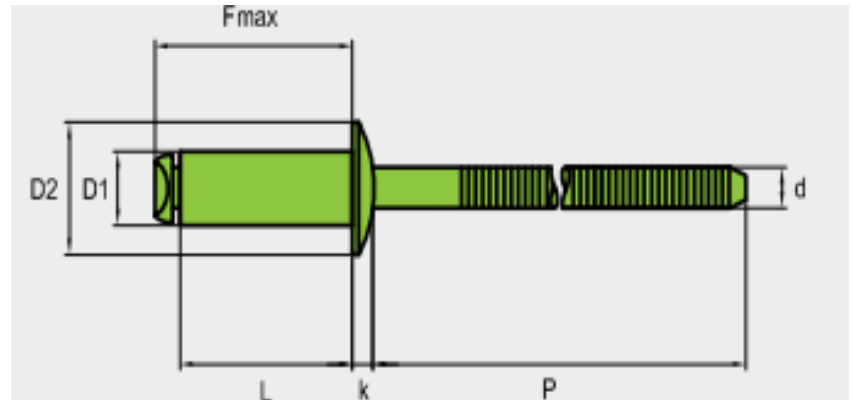
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Mandrel: Stainless Steel (AISI 304)

BLIND RIVET DOME HEAD (~DIN EN ISO 15983)

Dimensions in mm

Rivet Size	Hole Size	Tensile	Shear	d	D1	L [Rivet Length]	D2	k	P
$\emptyset$				Stem Dia	Rivet Dia	Tolerance	Head Dia	Hd Thickness	Stem Length
6	6.1 mm	7500N	5700N		$6.0 + 0.08/-0.15$	$+1.0/-0.2$	$12.0 + 0/-1.5$	$1.5 + /-0.4$	≥ 27.0
6.4	6.5 mm	8850N	6500N	3.85	$6.4 + 0.08/-0.15$	$+1.0/-0.2$	$13.0 + 0/-1.5$	$1.8 + /-0.4$	≥ 27.0

D1	F-Max		Part No
6.0 x 30.0 mm	36.4 mm	20.0-24.0 mm	WBR206030S
6.0 x 35.0 mm	41.4 mm	24.0-29.0 mm	WBR206035S
6.0 x 40.0 mm	46.4 mm	29.0-34.0 mm	WBR206040S
6.4 x 10.0 mm	16.4 mm	2.0-4.0 mm	WBR260410S
6.4 x 12.0 mm	18.4 mm	4.0-6.0 mm	WBR260412S
6.4 x 14.0 mm	20.4 mm	6.0-8.0 mm	WBR260414S
6.4 x 15.0 mm	21.4 mm	6.0-9.0 mm	WBR260415S
6.4 x 16.0 mm	21.4 mm	7.0-10.0 mm	WBR260416S

D1	Part No		F-Max
6.4 x 18.0 mm	WBR260418S	9.0-13.0 mm	24.4 mm
6.4 x 20.0 mm	WBR260420S	13.0-16.0 mm	26.4 mm
6.4 x 22.0 mm	WBR260422S	14.0-17.0 mm	28.4 mm
6.4 x 25.0 mm	WBR260425S	16.0-20.0mm	31.4 mm
6.4 x 30.0 mm	WBR260430S	19.0-23.0 mm	36.4 mm
6.4 x 35.0 mm	WBR260435S	23.0-28.0 mm	41.4 mm
6.4 x 40.0 mm	WBR260440S	28.0-33.0 mm	46.4 mm

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