

ISO 10642 ALLEN CSK

(fully threaded) ≈ DIN 7991



Parameter ↓ Dia →	*M2x0.4	*M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
dk Max	4.10	5.10	6.72	8.96	11.20	13.44
dk Min	3.70	4.75	5.54	7.53	9.43	11.34
Socket A/F s	1.30	1.50	2.00	2.50	3.00	4.00
S	1.30	1.50	2.00	2.50	3.00	4.00
k Max	1.45	1.79	1.96	2.58	3.20	3.82
t Max	0.85	1.15	1.20	1.80	2.30	2.50

Quote the item code given below with your order/ inquiries:

Dimensions in mm

\* Not a part of the standard

Length ↓ / Dia →	*M2x0.4	*M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
3	WAKS402003	WAKS420503				
4	WAKS402004	WAKS420504	WAKS403004			
5	WAKS402005	WAKS420505	WAKS403005	WAKS404005		
6	WAKS402006	WAKS420506	WAKS403006	WAKS404006	WAKS405006	
8	WAKS402008	WAKS420508	WAKS403008	WAKS404008	WAKS405008	WAKS406008
10	WAKS402010	WAKS420510	WAKS403010	WAKS404010	WAKS405010	WAKS406010
12	WAKS402012	WAKS420512	WAKS403012	WAKS404012	WAKS405012	WAKS406012
14	WAKS402014	WAKS420514	WAKS403014	WAKS404014	WAKS405014	WAKS406014
16	WAKS402016	WAKS420516	WAKS403016	WAKS404016	WAKS405016	WAKS406016
18	WAKS402018	WAKS420518	WAKS403018	WAKS404018	WAKS405018	WAKS406018
20	WAKS402020	WAKS420520	WAKS403020	WAKS404020	WAKS405020	WAKS406020
22	WAKS402022	WAKS420522	WAKS403022	WAKS404022	WAKS405022	WAKS406022
25	WAKS402025	WAKS420525	WAKS403025	WAKS404025	WAKS405025	WAKS406025
30	WAKS402030	WAKS420530	WAKS403030	WAKS404030	WAKS405030	WAKS406030
35	WAKS402035	WAKS420535	WAKS403035	WAKS404035	WAKS405035	WAKS406035
40	WAKS402040	WAKS420540	WAKS403040	WAKS404040	WAKS405040	WAKS406040
45	WAKS402045	WAKS420545	WAKS403045	WAKS404045	WAKS405045	WAKS406045
50	WAKS402050	WAKS420550	WAKS403050	WAKS404050	WAKS405050	WAKS406050
55			WAKS403055	WAKS404055	WAKS405055	WAKS406055
60			WAKS403060	WAKS404060	WAKS405060	WAKS406060
65			WAKS403065	WAKS404065	WAKS405065	WAKS406065
70			WAKS403070	WAKS404070	WAKS405070	WAKS406070
75			WAKS403075	WAKS404075	WAKS405075	WAKS406075
80			WAKS403080	WAKS404080	WAKS405080	WAKS406080
90			WAKS403090	WAKS404090	WAKS405090	WAKS406090
100			WAKS403100	WAKS404100	WAKS405100	WAKS406100
110						WAKS406110
120						WAKS406120
130						WAKS406130
140						WAKS406140
150						WAKS406150

Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.

Refer: ISO 3506-2 Annex F



Parameter ↓ Dia →	M8x1.25	M10x1.5	M12x1.75	M16x2.0	M20x2.5	M24x3.0
dk Max	17.92	22.40	26.88	33.60	40.32	41.00
dk Min	15.24	19.22	23.12	29.01	35.38	38.38
Socket A/F s	5.00	6.00	8.00	10.00	12.00	14.00
S	5.00	6.00	8.00	10.00	12.00	14.00
k Max	5.06	6.30	7.54	8.90	10.26	14.10
t Max	3.50	4.40	4.60	5.30	5.90	10.30

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Dimensions in mm

Length ↓ / Dia →	M8x1.25	M10x1.5	M12x1.75	M16x2.0	M20x2.5	M24x3.0
10	WAKS408010					
12	WAKS408012	WAKS410012				
14	WAKS408014	WAKS410014				
16	WAKS408016	WAKS410016	WAKS412016			
18	WAKS408018	WAKS410018	WAKS412018			
20	WAKS408020	WAKS410020	WAKS412020	WAKS416020		
22	WAKS408022	WAKS410022	WAKS412022			
25	WAKS408025	WAKS410025	WAKS412025	WAKS416025		
30	WAKS408030	WAKS410030	WAKS412030	WAKS416030	WAKS420030	
35	WAKS408035	WAKS410035	WAKS412035	WAKS416035	WAKS420035	
40	WAKS408040	WAKS410040	WAKS412040	WAKS416040	WAKS420040	WAKS424040
45	WAKS408045	WAKS410045	WAKS412045	WAKS416045	WAKS420045	WAKS424045
50	WAKS408050	WAKS410050	WAKS412050	WAKS416050	WAKS420050	WAKS424050
55	WAKS408055	WAKS410055	WAKS412055	WAKS416055	WAKS420055	WAKS424055
60	WAKS408060	WAKS410060	WAKS412060	WAKS416060	WAKS420060	WAKS424060
65	WAKS408065	WAKS410065	WAKS412065	WAKS416065	WAKS420065	WAKS424065
70	WAKS408070	WAKS410070	WAKS412070	WAKS416070	WAKS420070	WAKS424070
75	WAKS408075	WAKS410075	WAKS412075	WAKS416075	WAKS420075	WAKS424075
80	WAKS408080	WAKS410080	WAKS412080	WAKS416080	WAKS420080	WAKS424080
90	WAKS408090	WAKS410090	WAKS412090	WAKS416090	WAKS420090	WAKS424090
100	WAKS408100	WAKS410100	WAKS412100	WAKS416100	WAKS420100	WAKS424100
110	WAKS408110	WAKS410110	WAKS412110	WAKS416110	WAKS420110	WAKS424110
120	WAKS408120	WAKS410120	WAKS412120	WAKS416120	WAKS420120	WAKS424120
125	WAKS408125	WAKS410125	WAKS412125	WAKS416125	WAKS420125	WAKS424125
130	WAKS408130	WAKS410130	WAKS412130	WAKS416130	WAKS420130	WAKS424130
140	WAKS408140	WAKS410140	WAKS412140	WAKS416140	WAKS420140	WAKS424140
150	WAKS408150	WAKS410150	WAKS412150	WAKS416150	WAKS420150	WAKS424150
160	WAKS408160	WAKS410160	WAKS412160	WAKS416160	WAKS420160	WAKS424160
170	WAKS408170	WAKS410170	WAKS412170	WAKS416170	WAKS420170	WAKS424170
180	WAKS408180	WAKS410180	WAKS412180	WAKS416180	WAKS420180	WAKS424180
190	WAKS408190	WAKS410190	WAKS412190	WAKS416190	WAKS420190	WAKS424190
200	WAKS408200	WAKS410200	WAKS412200	WAKS416200	WAKS420200	WAKS424200

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