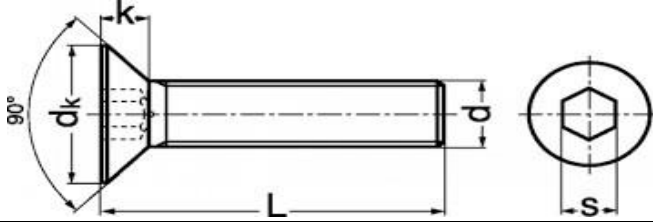


ISO 10642 ALLEN CSK

(fully threaded) ≈ DIN 7991



Parameter ↓ Dia →	*M2x0.4	*M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
dk Max	4.10	5.10	6.72	8.96	11.20	13.44
dk Min	3.70	4.75	5.54	7.53	9.43	11.34
Socket A/F s	1.30	1.50	2.00	2.50	3.00	4.00
S	1.30	1.50	2.00	2.50	3.00	4.00
k Max	1.45	1.79	1.96	2.58	3.20	3.82
t Max	0.85	1.15	1.20	1.80	2.30	2.50

Quote the item code given below with your order/ inquiries:

Dimensions in mm

* Not a part of the standard

Length ↓ / Dia →	*M2x0.4	*M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
3	WAKS202003	WAKS220503				
4	WAKS202004	WAKS220504	WAKS203004			
5	WAKS202005	WAKS220505	WAKS203005	WAKS204005		
6	WAKS202006	WAKS220506	WAKS203006	WAKS204006	WAKS205006	
8	WAKS202008	WAKS220508	WAKS203008	WAKS204008	WAKS205008	WAKS206008
10	WAKS202010	WAKS220510	WAKS203010	WAKS204010	WAKS205010	WAKS206010
12	WAKS202012	WAKS220512	WAKS203012	WAKS204012	WAKS205012	WAKS206012
14	WAKS202014	WAKS220514	WAKS203014	WAKS204014	WAKS205014	WAKS206014
16	WAKS202016	WAKS220516	WAKS203016	WAKS204016	WAKS205016	WAKS206016
18	WAKS202018	WAKS220518	WAKS203018	WAKS204018	WAKS205018	WAKS206018
20	WAKS202020	WAKS220520	WAKS203020	WAKS204020	WAKS205020	WAKS206020
22	WAKS202022	WAKS220522	WAKS203022	WAKS204022	WAKS205022	WAKS206022
25	WAKS202025	WAKS220525	WAKS203025	WAKS204025	WAKS205025	WAKS206025
30	WAKS202030	WAKS220530	WAKS203030	WAKS204030	WAKS205030	WAKS206030
35	WAKS202035	WAKS220535	WAKS203035	WAKS204035	WAKS205035	WAKS206035
40	WAKS202040	WAKS220540	WAKS203040	WAKS204040	WAKS205040	WAKS206040
45	WAKS202045	WAKS220545	WAKS203045	WAKS204045	WAKS205045	WAKS206045
50	WAKS202050	WAKS220550	WAKS203050	WAKS204050	WAKS205050	WAKS206050
55			WAKS203055	WAKS204055	WAKS205055	WAKS206055
60			WAKS203060	WAKS204060	WAKS205060	WAKS206060
65			WAKS203065	WAKS204065	WAKS205065	WAKS206065
70			WAKS203070	WAKS204070	WAKS205070	WAKS206070
75			WAKS203075	WAKS204075	WAKS205075	WAKS206075
80			WAKS203080	WAKS204080	WAKS205080	WAKS206080
90			WAKS203090	WAKS204090	WAKS205090	WAKS206090
100			WAKS203100	WAKS204100	WAKS205100	WAKS206100
110						WAKS206110
120						WAKS206120
130						WAKS206130
140						WAKS206140
150						WAKS206150

Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.

Refer: ISO 3506-2 Annex F



ISO 10642 ALLEN CSK

(fully threaded) ≈ DIN 7991

Parameter ↓ Dia →	M8x1.25	M10x1.5	M12x1.75	M16x2.0	M20x2.5	M24x3.0
dk Max	17.92	22.40	26.88	33.60	40.32	41.00
dk Min	15.24	19.22	23.12	29.01	35.38	38.38
Socket A/F s	5.00	6.00	8.00	10.00	12.00	14.00
S	5.00	6.00	8.00	10.00	12.00	14.00
k Max	5.06	6.30	7.54	8.90	10.26	14.10
t Max	3.50	4.40	4.60	5.30	5.90	10.30

Quote the item code given below with your order/ inquiries:

Dimensions in mm

Length ↓ / Dia →	M8x1.25	M10x1.5	M12x1.75	M16x2.0	M20x2.5	M24x3.0
10	WAKS208010					
12	WAKS208012	WAKS210012				
14	WAKS208014	WAKS210014				
16	WAKS208016	WAKS210016	WAKS212016			
18	WAKS208018	WAKS210018	WAKS212018			
20	WAKS208020	WAKS210020	WAKS212020	WAKS216020		
22	WAKS208022	WAKS210022	WAKS212022			
25	WAKS208025	WAKS210025	WAKS212025	WAKS216025		
30	WAKS208030	WAKS210030	WAKS212030	WAKS216030	WAKS220030	
35	WAKS208035	WAKS210035	WAKS212035	WAKS216035	WAKS220035	
40	WAKS208040	WAKS210040	WAKS212040	WAKS216040	WAKS220040	WAKS224040
45	WAKS208045	WAKS210045	WAKS212045	WAKS216045	WAKS220045	WAKS224045
50	WAKS208050	WAKS210050	WAKS212050	WAKS216050	WAKS220050	WAKS224050
55	WAKS208055	WAKS210055	WAKS212055	WAKS216055	WAKS220055	WAKS224055
60	WAKS208060	WAKS210060	WAKS212060	WAKS216060	WAKS220060	WAKS224060
65	WAKS208065	WAKS210065	WAKS212065	WAKS216065	WAKS220065	WAKS224065
70	WAKS208070	WAKS210070	WAKS212070	WAKS216070	WAKS220070	WAKS224070
75	WAKS208075	WAKS210075	WAKS212075	WAKS216075	WAKS220075	WAKS224075
80	WAKS208080	WAKS210080	WAKS212080	WAKS216080	WAKS220080	WAKS224080
90	WAKS208090	WAKS210090	WAKS212090	WAKS216090	WAKS220090	WAKS224090
100	WAKS208100	WAKS210100	WAKS212100	WAKS216100	WAKS220100	WAKS224100
110	WAKS208110	WAKS210110	WAKS212110	WAKS216110	WAKS220110	WAKS224110
120	WAKS208120	WAKS210120	WAKS212120	WAKS216120	WAKS220120	WAKS224120
125	WAKS208125	WAKS210125	WAKS212125	WAKS216125	WAKS220125	WAKS224125
130	WAKS208130	WAKS210130	WAKS212130	WAKS216130	WAKS220130	WAKS224130
140	WAKS208140	WAKS210140	WAKS212140	WAKS216140	WAKS220140	WAKS224140
150	WAKS208150	WAKS210150	WAKS212150	WAKS216150	WAKS220150	WAKS224150
160	WAKS208160	WAKS210160	WAKS212160	WAKS216160	WAKS220160	WAKS224160
170	WAKS208170	WAKS210170	WAKS212170	WAKS216170	WAKS220170	WAKS224170
180	WAKS208180	WAKS210180	WAKS212180	WAKS216180	WAKS220180	WAKS224180
190	WAKS208190	WAKS210190	WAKS212190	WAKS216190	WAKS220190	WAKS224190
200	WAKS208200	WAKS210200	WAKS212200	WAKS216200	WAKS220200	WAKS224200

Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.

Refer: ISO 3506-2 Annex F